

24 Essential Supply Chain Processes

BUSINESS PLANNING

SC Objectives

Risk Assessment

Contingency Plans

Advanced SC Technology

Corporate Responsibility

Supply Base map

PROGRAM PLANNING

Customer Forecast & Scheduling

Customer Communication

Product Realization

Service Parts Planning

Capacity Planning

Constraints Management

Packaging Design

OPERATIONAL PLANNING

Supply Chain Process Lead Times

Production Scheduling

Manpower Evaluation

Production Batch/Lot Size & Throughput times

OPERATIONAL CONTROL

Procedures & Work Instructions

Electronic Data

Container Management

Storage

Transportation Documentation

PERFORMANCE

Supplier Performance

Continual Improvement